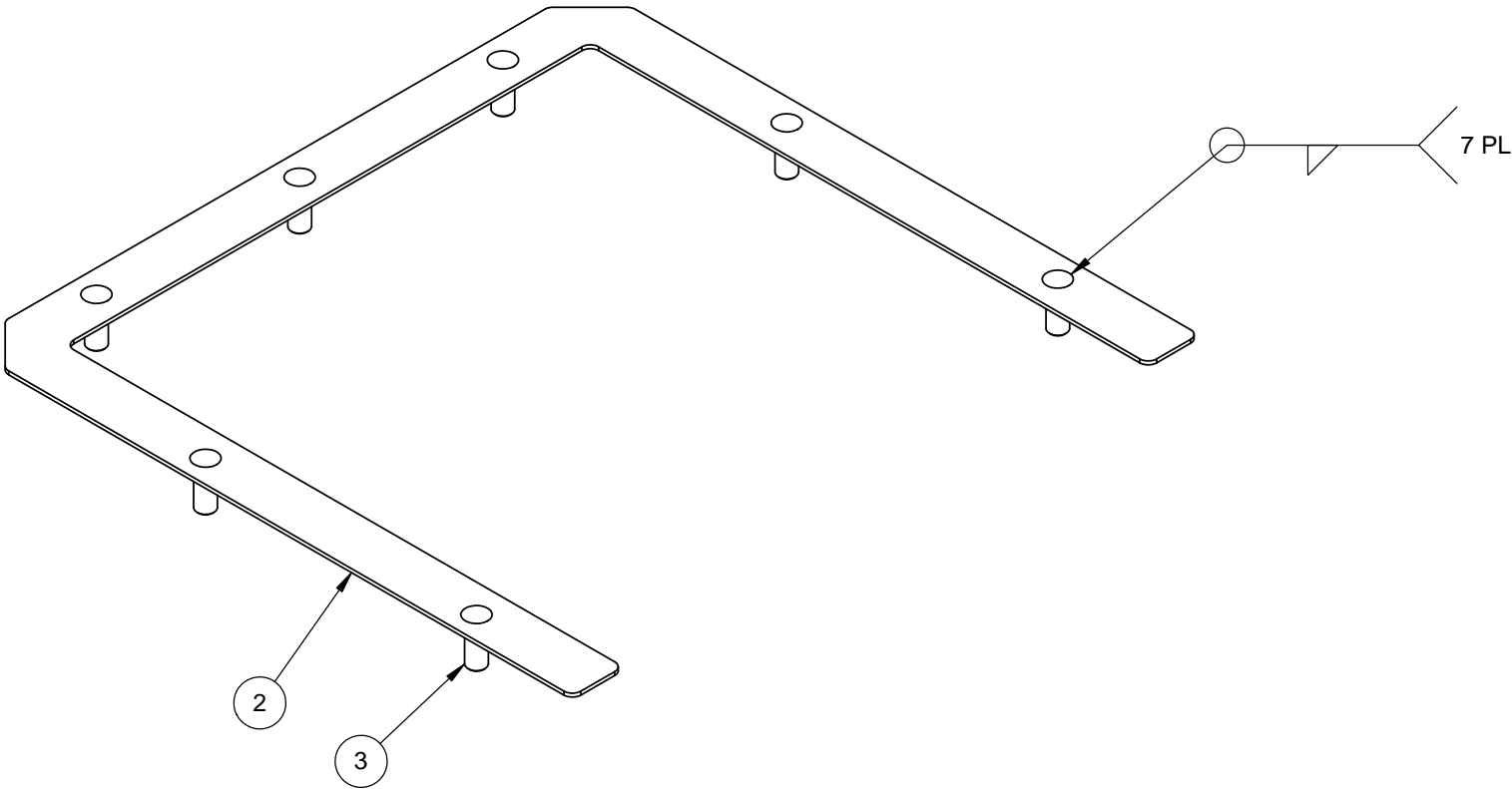


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4587-041	SEAL RETAINER ASSEMBLY
2	1	D4587-1	SEAL RETAINER
3	7	D4587-7	STUD

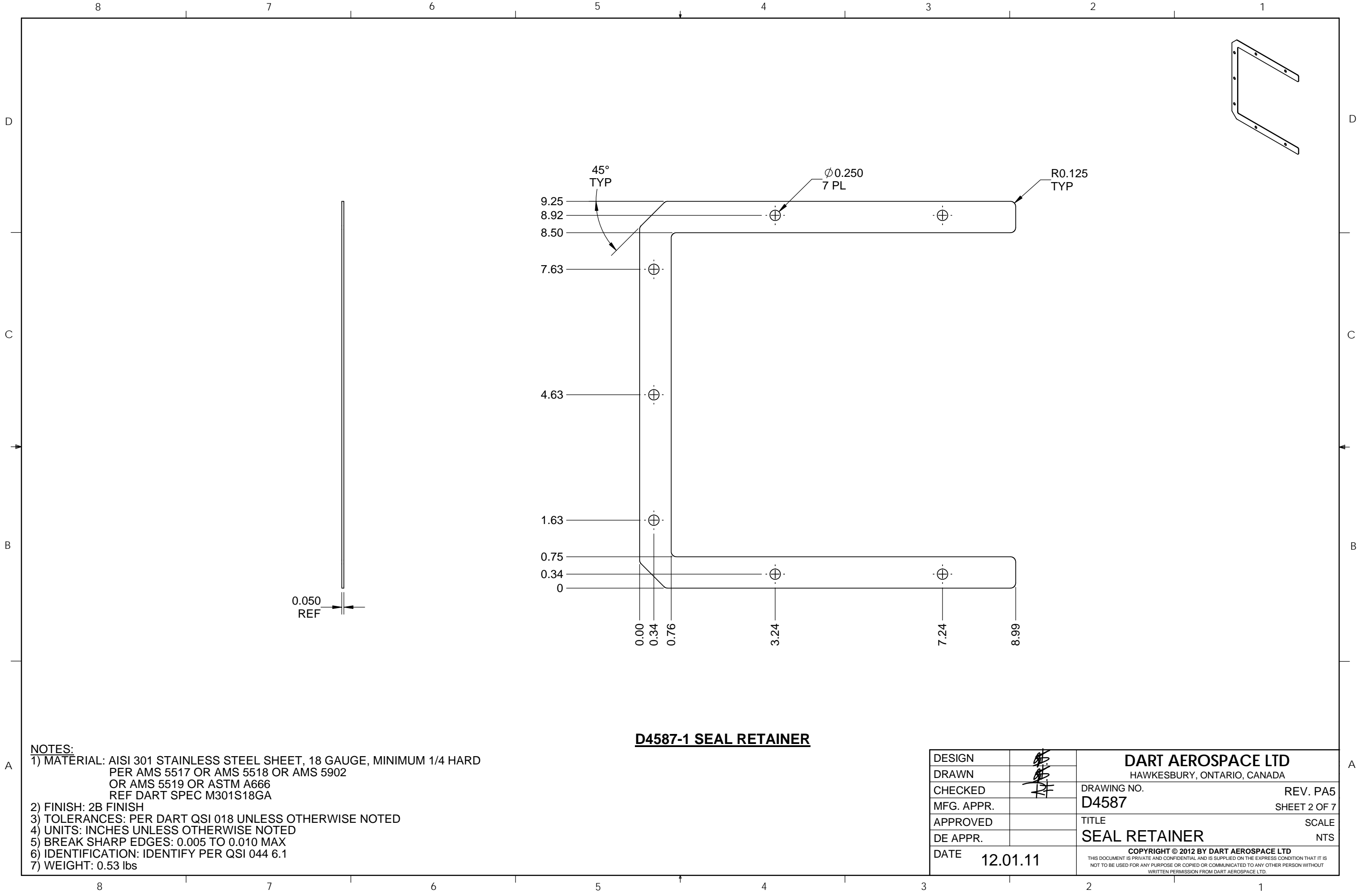


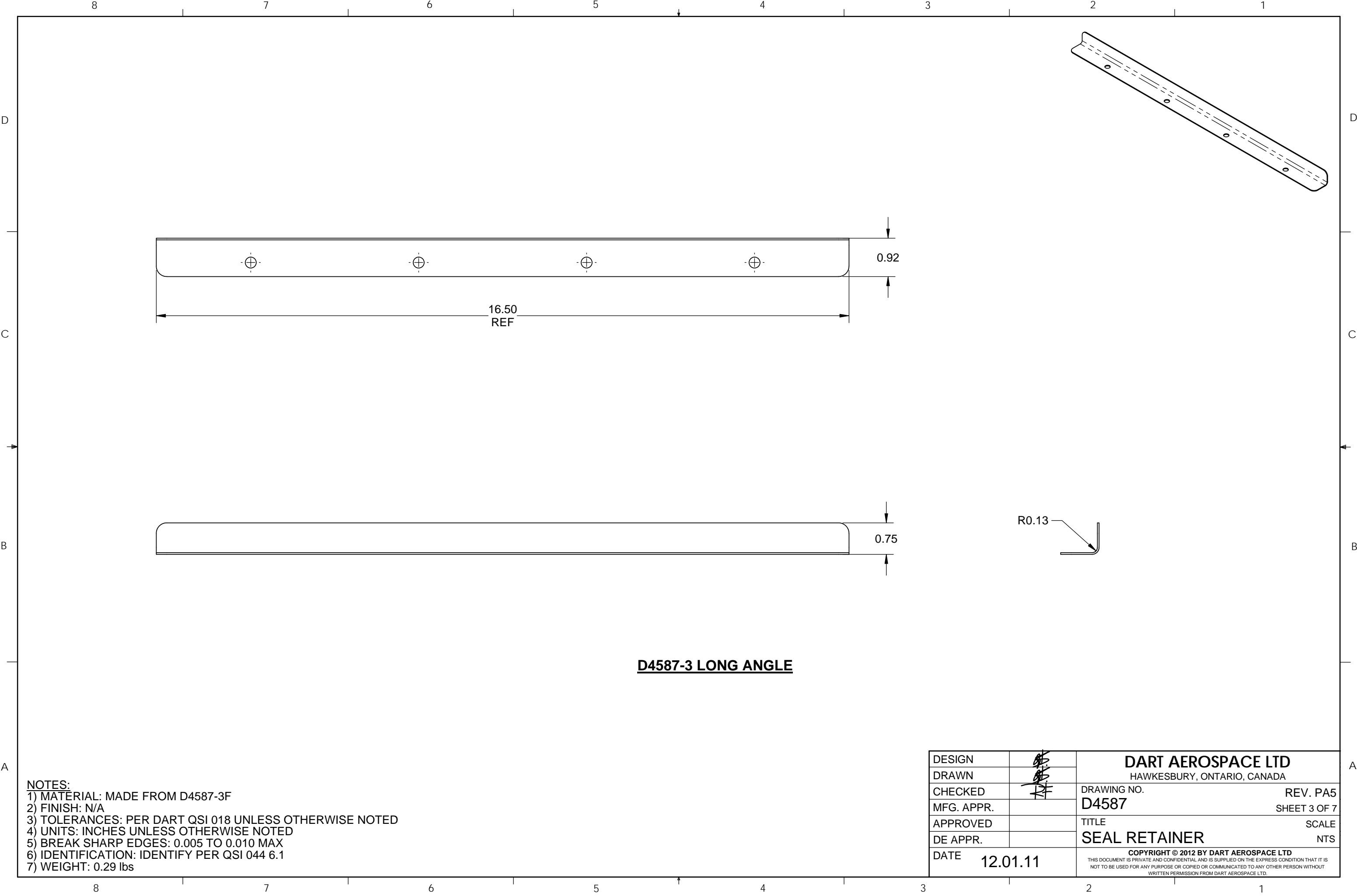
D4587-041 SEAL RETAINER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.60 lbs
8) WELD PER QSI 004

PRELIMINARY ISSUE
12.01.11

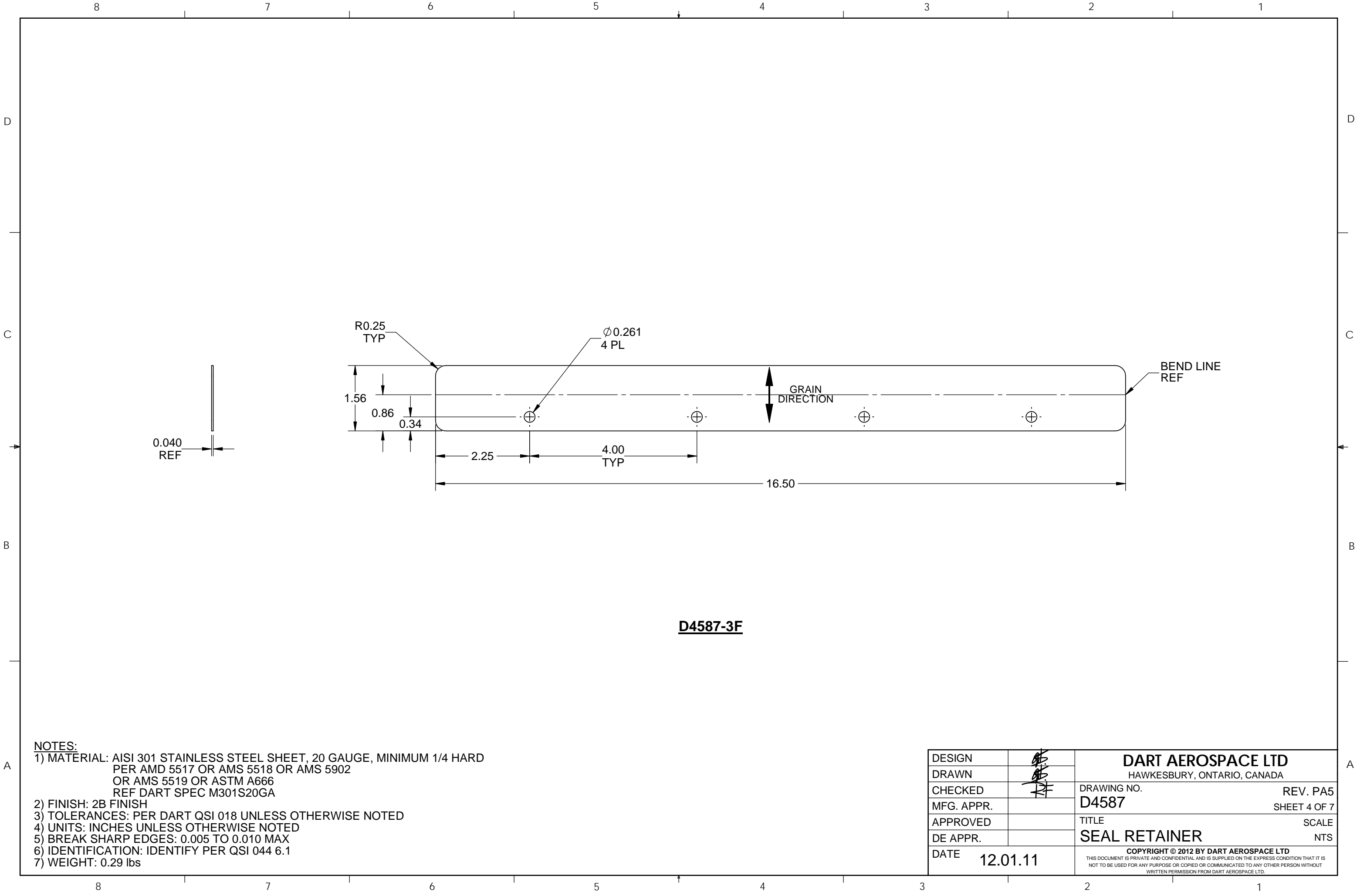
PA5	NEW ISSUE		12.01.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PA5
MFG. APPR.		D4587	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		SEAL RETAINER	NTS
DATE	12.01.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

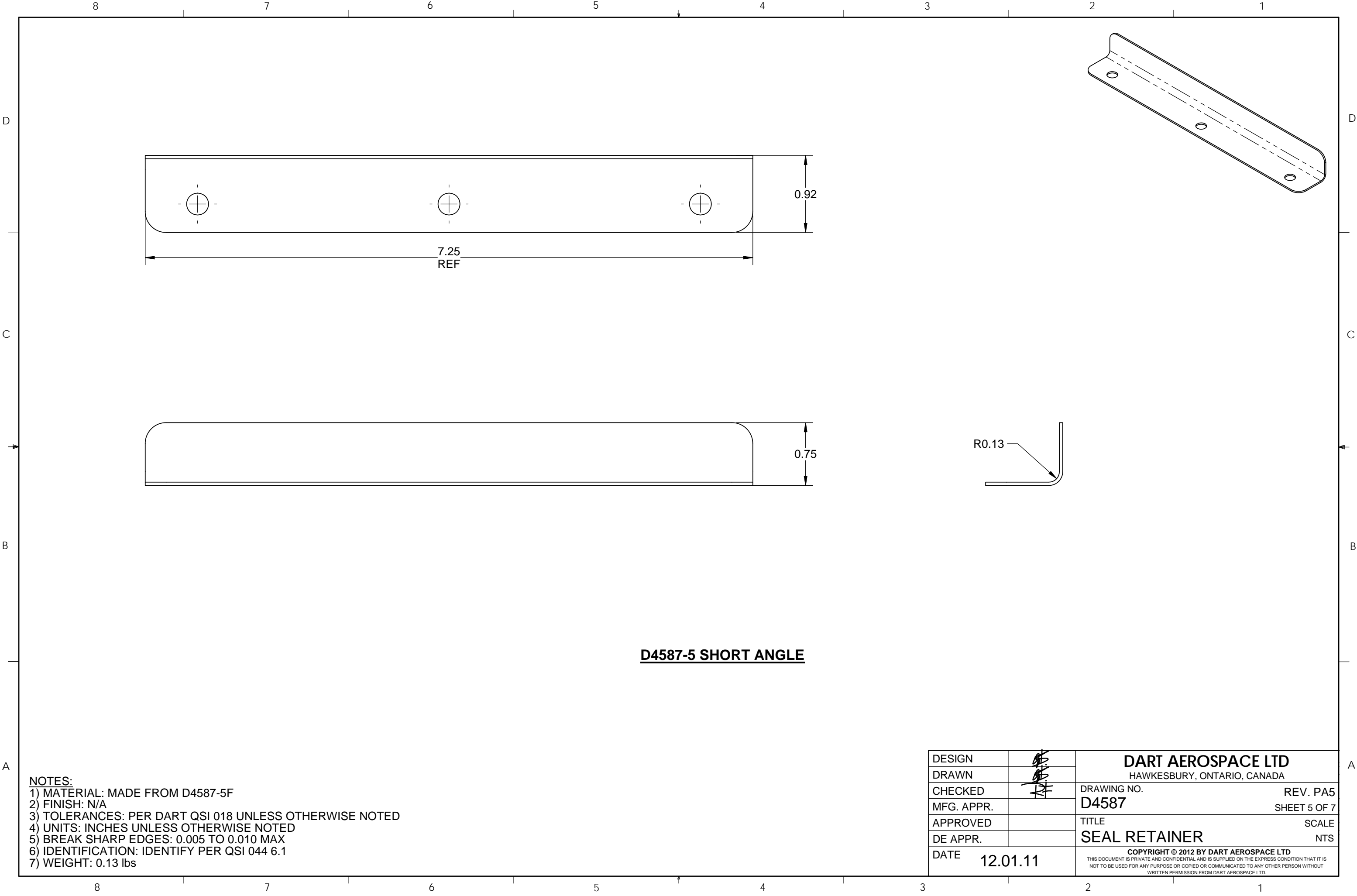


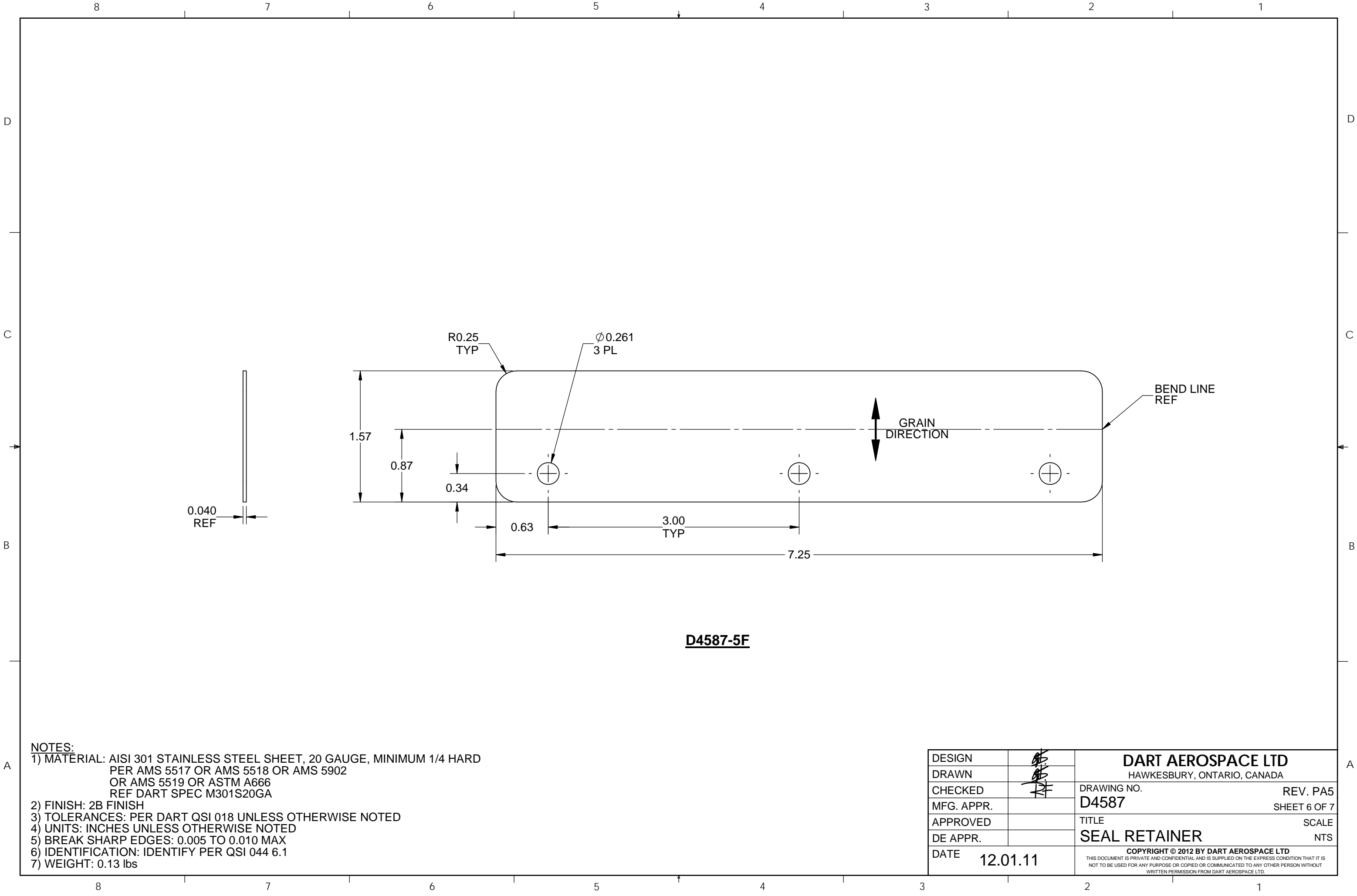


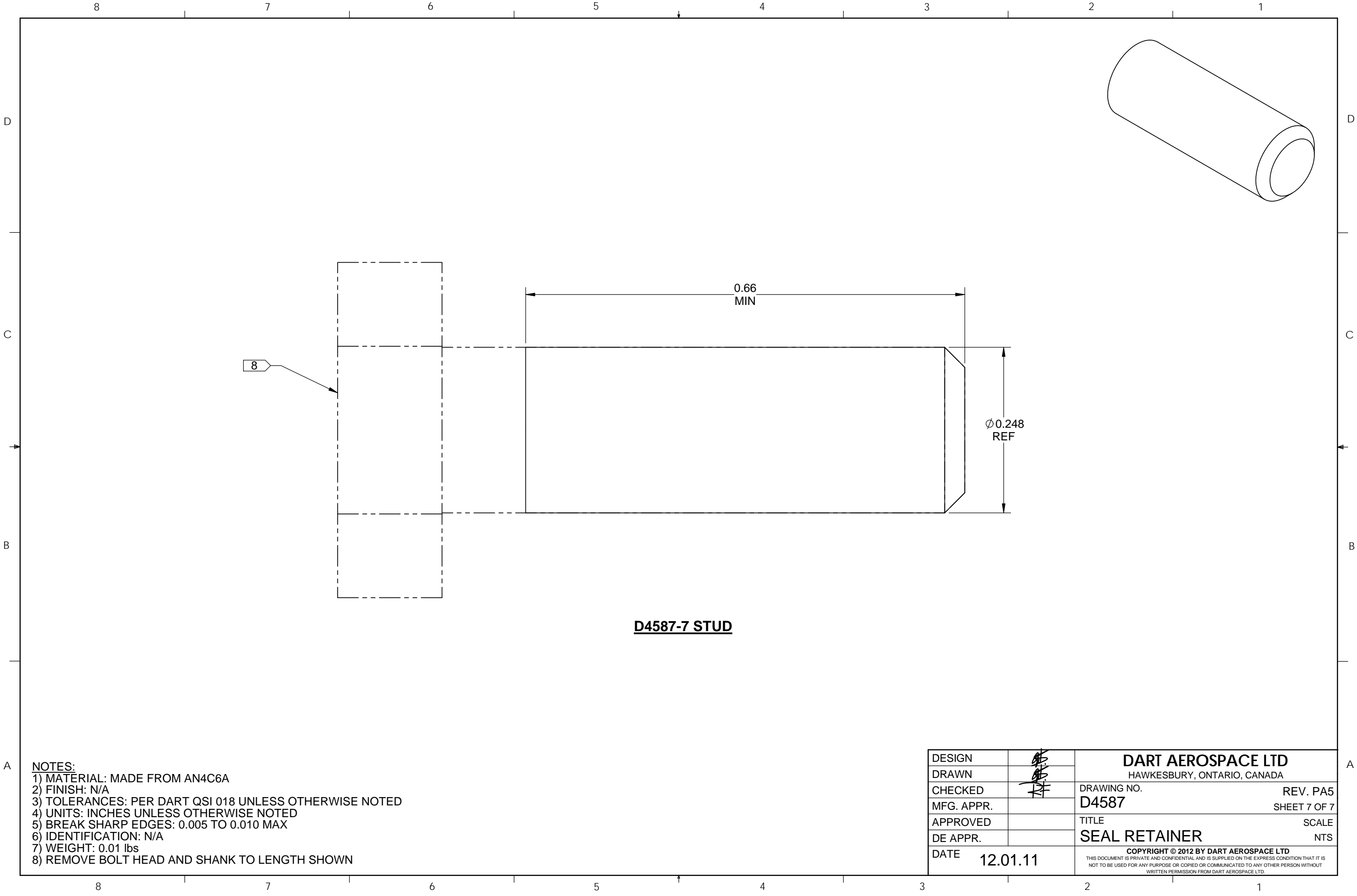
- NOTES:
- 1) MATERIAL: MADE FROM D4587-3F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.29 lbs

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D4587 REV. PA5 SHEET 3 OF 7
MFG. APPR.		
APPROVED		TITLE SEAL RETAINER SCALE NTS
DE APPR.		
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NOTES:

- 1) MATERIAL: MADE FROM AN4C6A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs
- 8) REMOVE BOLT HEAD AND SHANK TO LENGTH SHOWN

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. REV. PA5
MFG. APPR.		D4587 SHEET 7 OF 7
APPROVED		TITLE SCALE
DE APPR.		SEAL RETAINER NTS
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